

QTY -041	P/N	DESCRIPTION
X	D5704-041	AFT STEP BRACKET ASSY
1	D5704-1	AFT STEP BRACKET
1	D5704-3	CUSHION
1	D5704-5	CUSHION



D5704-1
AFT STEP BRACKET

6

D5704-3
CUSHION

8

D5704-5
CUSHION

8



D5704-041 AFT STEP BRACKET ASSY

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2020 SEP 29

113 ECN 20-26

47

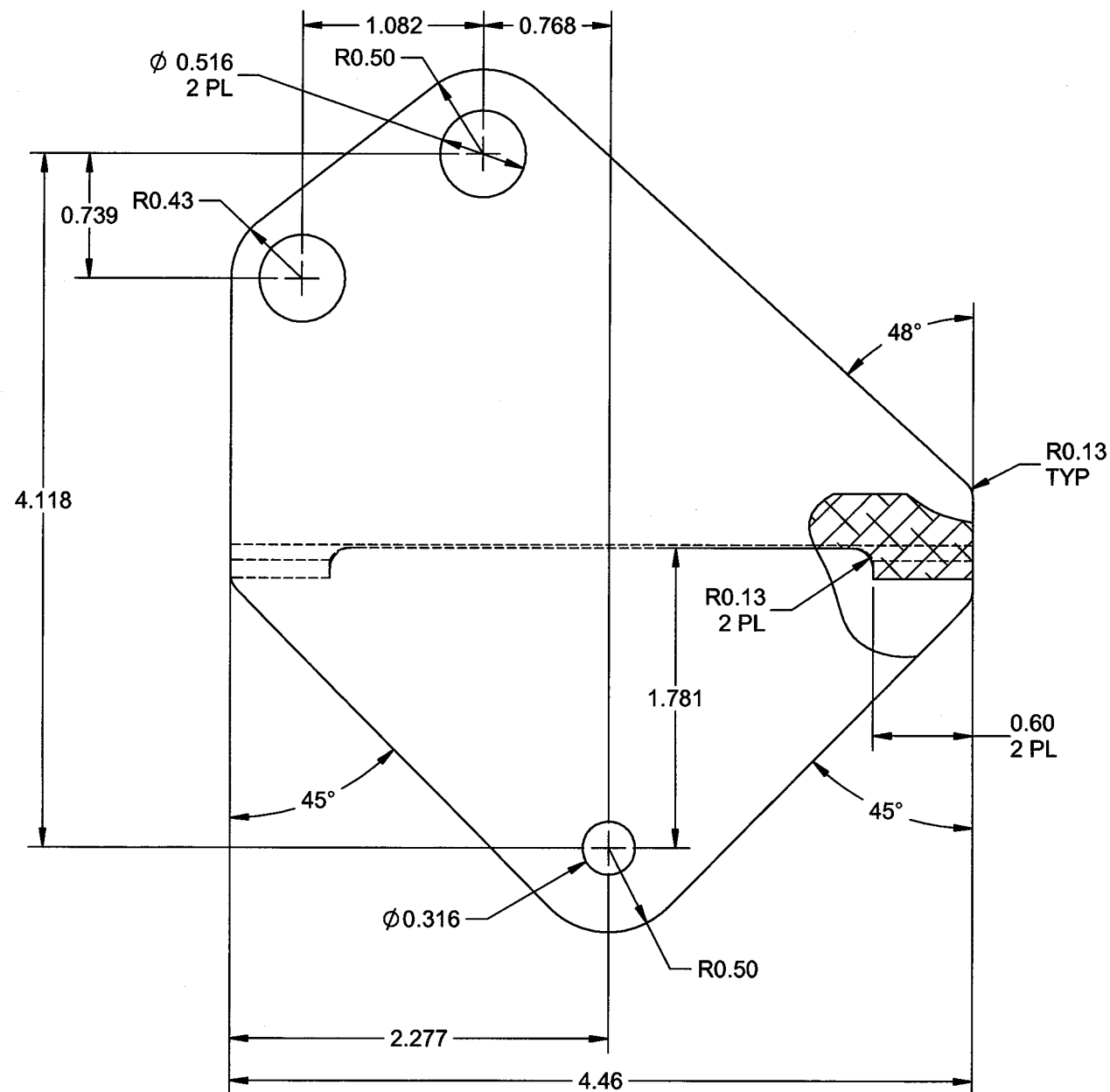
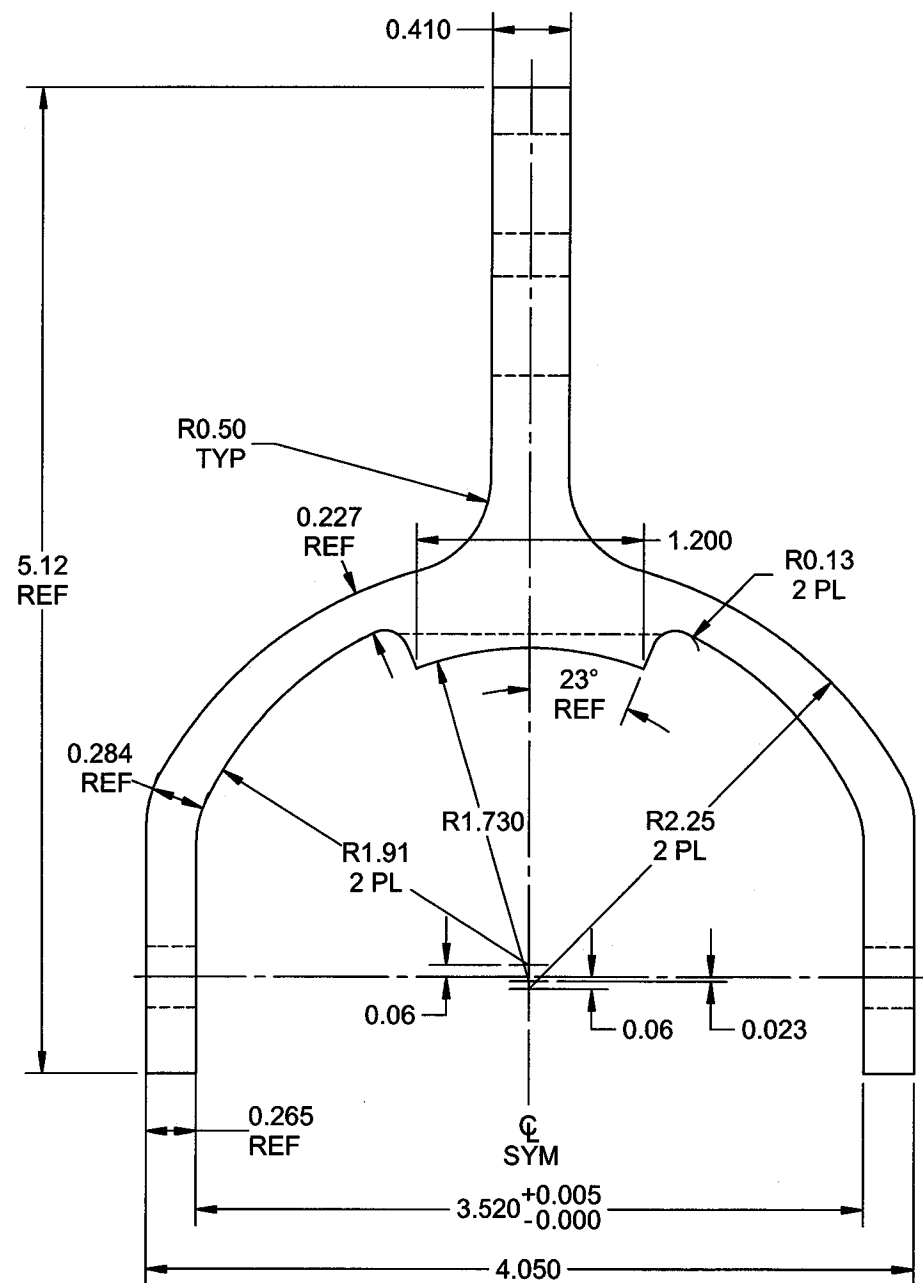
NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-041" AND SERIAL NUMBER PER DART QSI 044 6.1
- 7) WEIGHT: 0.98 lbs
- 8) BOND D5704-3 AND D5704-5 CUSHIONS TO BRACKET BY SCUFFING BOTH MATING SURFACES THEN APPLYING A LAYER OF 3M SCOTCH-WELD 1300/1300L. WAIT FOR SURFACE TO TURN TACKY BEFORE BONDING PER DART QSI 015 4.5



C	CREATED D5704-5 AND D5704-7, REMOVE DOUBLE THICK D5704-3 AND REPLACED IT WITH D5704-5 ON D5704-041 ASSY, D5704-7 WAS CREATED TO REPLACE D5704-5 IF A THICKER CUSHION NEEDED AT ASSY OF CROSSTUBE	SAD	20.06.03
B	REMOVED ALL HARDWARE FROM -041 (MOVED TO D130-1048-201 ASSY) CHANGED INSIDE WIDTH OF -1 (DIM 3.520 WAS 3.575)	ZF	19.09.05
A	NEW ISSUE	ZF	18.11.16
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	DRAWING NO.	REV. C
MFG. APPR.	DD	D5704	SHEET 1 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	AFT STEP BRACKET	NTS
DATE	20.06.03	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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D5704-1 AFT STEP BRACKET

NOTES:

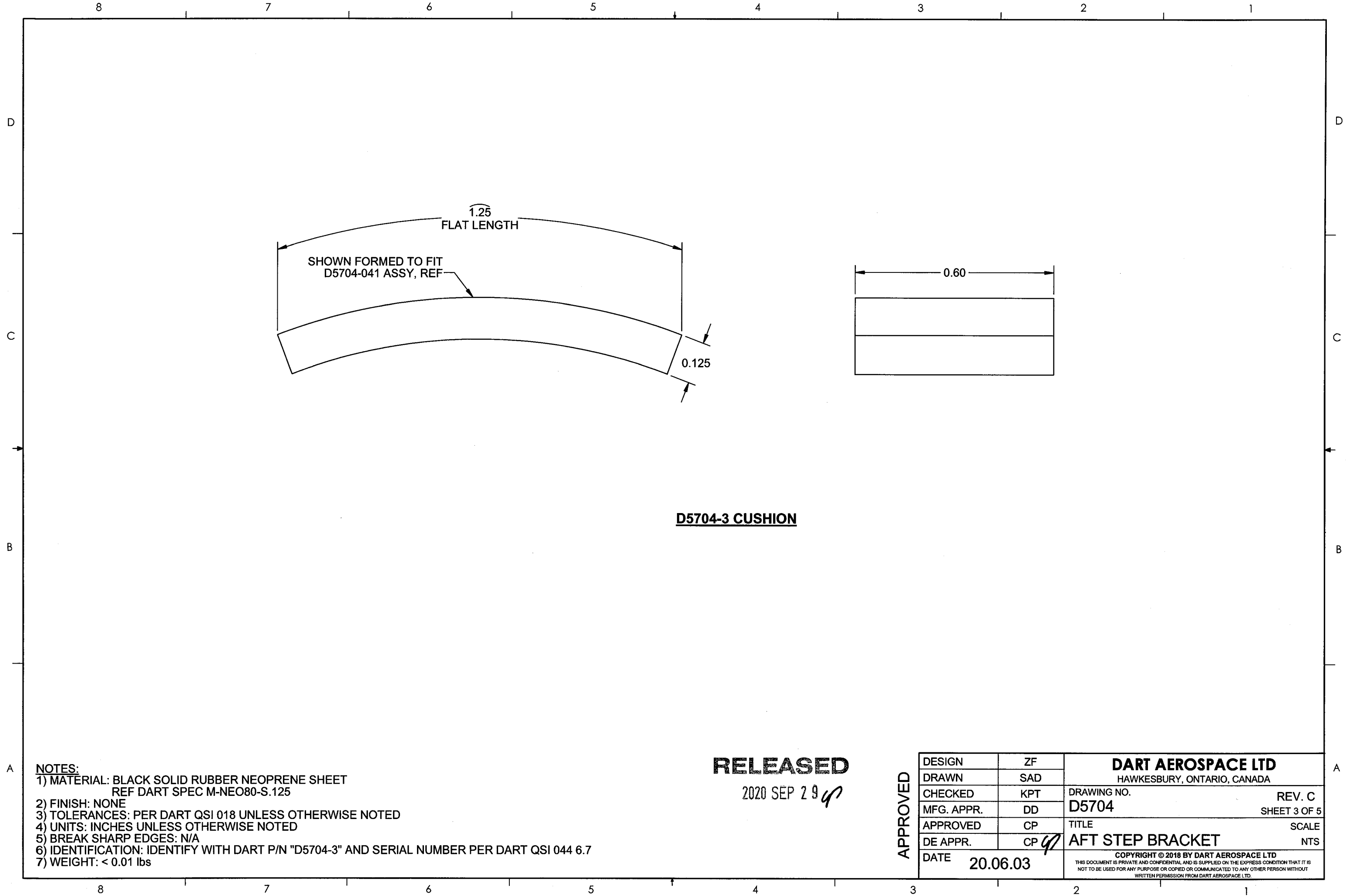
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
OR
6061-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.98 lbs

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2020 SEP 29 *qp*

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DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	DRAWING NO.	REV. C
MFG. APPR.	DD	D5704	SHEET 2 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>qp</i>	AFT STEP BRACKET	NTS
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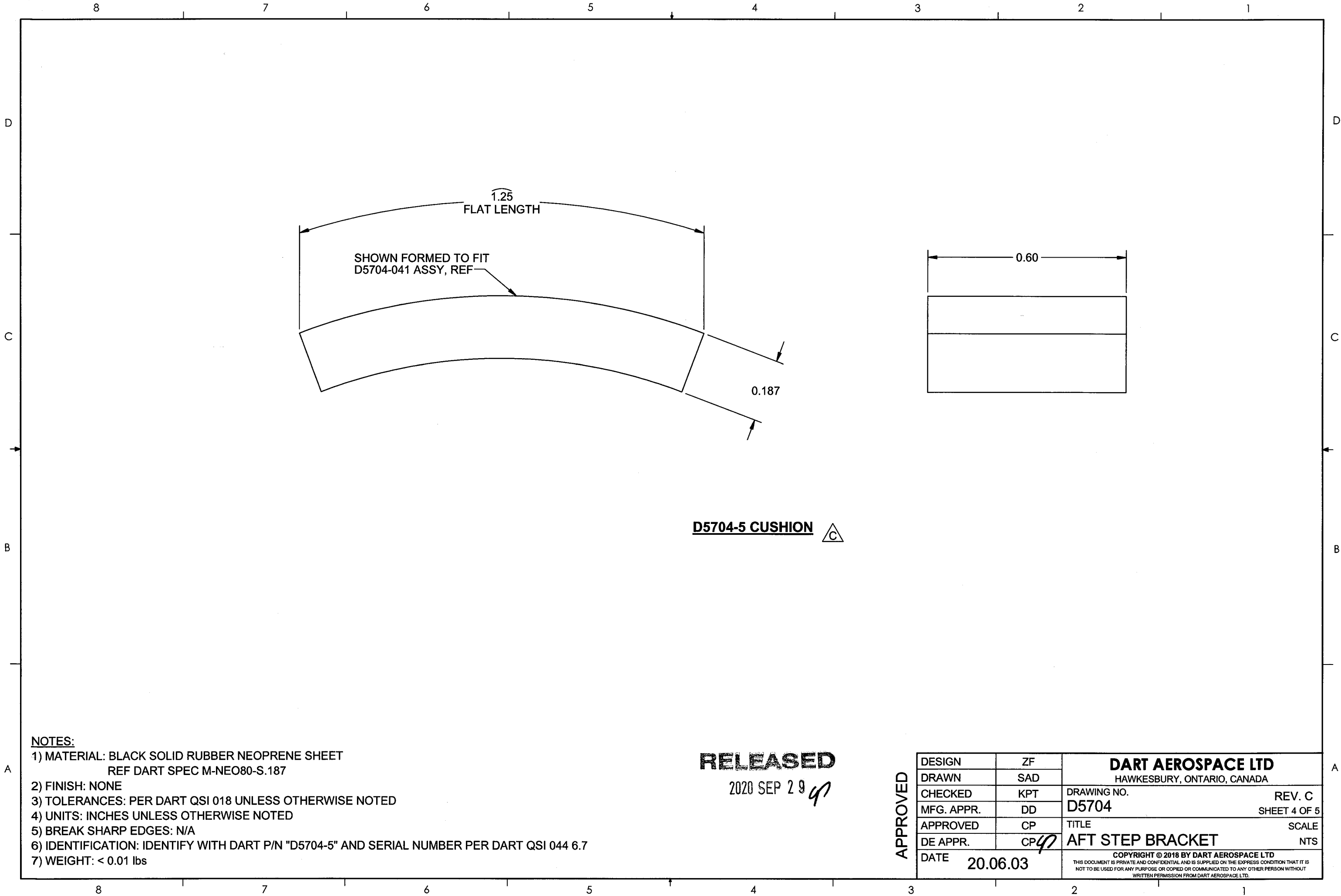
- NOTES:**
- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET
REF DART SPEC M-NEO80-S.125
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-3" AND SERIAL NUMBER PER DART QSI 044 6.7
 - 7) WEIGHT: < 0.01 lbs

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2020 SEP 29

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DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	DRAWING NO.	REV. C
MFG. APPR.	DD	D5704	SHEET 3 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	AFT STEP BRACKET	NTS
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- NOTES:**
- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET
REF DART SPEC M-NEO80-S.187
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-5" AND SERIAL NUMBER PER DART QSI 044 6.7
 - 7) WEIGHT: < 0.01 lbs

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2020 SEP 29

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DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	DRAWING NO.	REV. C
MFG. APPR.	DD	D5704	SHEET 4 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	AFT STEP BRACKET	NTS
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